AMENDMENTS

The following listing of claims replaces all prior versions, and listings, of claims in the application:

1. (Currently amended) A gum packaging laminate comprising in order:

a metal foil;

a polymer layer;

a paper layer; and

an ink layer;

an electron beam cured layer; and

a wax layer.

- 2. (Currently amended) The laminate of claim 1 further comprising a wherein the wax layer comprises paraffin wax. disposed on the electron beam cured layer opposite the paper layer.
- 3. (Currently amended) The laminate of claim 1 further comprising an wherein the ink layer is surface printed on the paper layer using a gravure printing technique., the ink layer being sandwiched between the paper layer and the electron beam cured layer.
- 4. (Original) The laminate of claim 1 wherein the polymer layer comprises polyethylene.
- 5. (Original) The laminate of claim 1 wherein the electron beam cured layer is formed from a combination of oligomers and monomers.
 - 6. (Original) The laminate of claim 5 wherein the oligomer is an epoxy acrylate.
 - 7. (Original) The laminate of claim 5 wherein the monomer is an acrylate.
- 8. (Original) The laminate of claim 1 wherein the electron beam cured layer is cured by an electron beam having an energy of from about 100 keV to about 170 keV.
- 9. (Original) The laminate of claim 8 wherein the electron beam cured layer is cured by an electron beam having an energy of from about 125 keV to about 135 keV.
- 10. (Original) The laminate of claim 1 wherein the electron beam cured layer is cured by absorbing a dosage of from about 2.0 to about 5.0 MegaRads.

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- 11. (Original) The laminate of claim 10 wherein the electron beam cured layer is cured by absorbing a dosage of from about 3.0 to about 4.0 MegaRads.
- 12. (Original) The laminate of claim 1 wherein the electron beam cured layer comprises slip agents, the slip agents being reacted-in.
- 13. (Currently amended) A gum package comprising a laminate, the laminate comprising in order:

a polymer layer;
an inorganic layer;
a bonding layer;
a paper layer; and
an ink layer;
an electron beam cured coating; and
a wax layer.

- 14. (Original) The gum package of claim 13 wherein the polymer layer is polypropylene.
- 15. (Original) The gum package of claim 13 wherein the polymer layer is polyethylene terephthalate
- 16. (Original) The gum package of claim 13 wherein the polymer layer is metallized to produce the inorganic layer.
- 17. (Original) The gum package of claim 16 wherein the inorganic layer comprises aluminum.
- 18. (Original) The gum package of claim 13 wherein the inorganic layer comprises an oxide selected from the group consisting of Al_2O_x and SiO_x .
- 19. (Currently amended) The gum package of claim 13 wherein the <u>bonding layer</u> comprises an adhesive. laminate further comprises ink printed on the paper layer, the ink being sandwiched between the paper layer and the electron beam curable layer.
- 20. (Currently amended) The gum package of claim 13 wherein the <u>wax layer</u> comprises carnauba wax. laminate further comprises wax disposed on the electron beam cured layer opposite the paper layer.

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- 21. (Original) The gum package of claim 13 wherein the electron beam cured layer is formed from an epoxy acrylate oligomer and an acrylate monomer.
- 22. (Original) The gum package of claim 13 wherein the electron beam cured layer further comprises slip agents, the slip agents being reacted-in.
- 26. (Currently amended) A gum package comprising:

 a multi-layer laminate comprising a paper layer and a gas barrier layer;

 a coating of an electron beam cured, crosslinked network of monomers and oligomers eoating on the paper layer, the coating comprising fixed processing additives; and wax disposed on the electron beam cured coating for sealing the gum package, wherein the fixed processing additives do not interfere with the sealing ability of the wax.
- 27. (Previously presented) The gum package of claim 26 wherein the fixed processing additives comprise a slip agent.
- 28. (Previously presented) A counterband for wrapping a plurality of individual sticks of chewing gum and for providing long term resistance to passage of gas and moisture, the counterband comprising in order:

a metal foil;

a polymer adhesion layer;

a paper layer;

ink surface printed on the paper layer opposite the polymer adhesion layer;
an electron beam cured layer coated and cured over the ink, the electron beam
cured layer comprising slip agents that have become reacted-in during the curing process; and
wax deposited on the electron beam cured layer for sealing the counterband;
wherein the reacted in slip agents do not interfere with the ability of the wax to seal the
counterband.

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